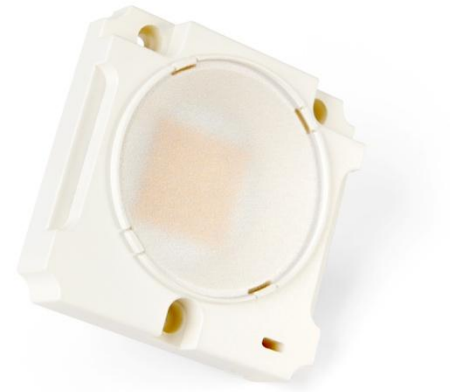


SPECIFICATION FOR White LED Light Engine



CL-78D-C27W8XX

- CL-78D-C27W8XX
where CL is CL(Converterless power); 78(rectangle in mm); D(Down light); C(120V); 27(Watt); W(white); 8(CRI 80) XX(CCT)
- High brightness with long lifetime
- High power factor
- Low THD
- RoHS compliant

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Vendor		Customer
Written	Approval	Approval

Lumens CO., LTD.

456 Gomae-Dong, Giheung-Gu, Yongin-Si, Gyeonggi-Do 449-901 Korea

<http://www.lumens.co.kr>

1. Product description

* Description

- The CL series module is designed for the high power operation to get the high flux output applications.
- It incorporates the state of the art SMD LEDs with high reliability and semiconductor AC direct drive ICs.
- It is ideal for the indoor or down light applications.

* Features

- High performance, High brightness
- Over 50,000 hours life time
- No emission of harmful short wavelength light(No UV radiation)
- High power conversion efficiency(>0.9)
- High power factor (0.99)
- Low THD
- Low EMI
- Thermal shutdown function embedded(150°C)
- RoHS compliant

* Applications



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2. Absolute maximum ratings

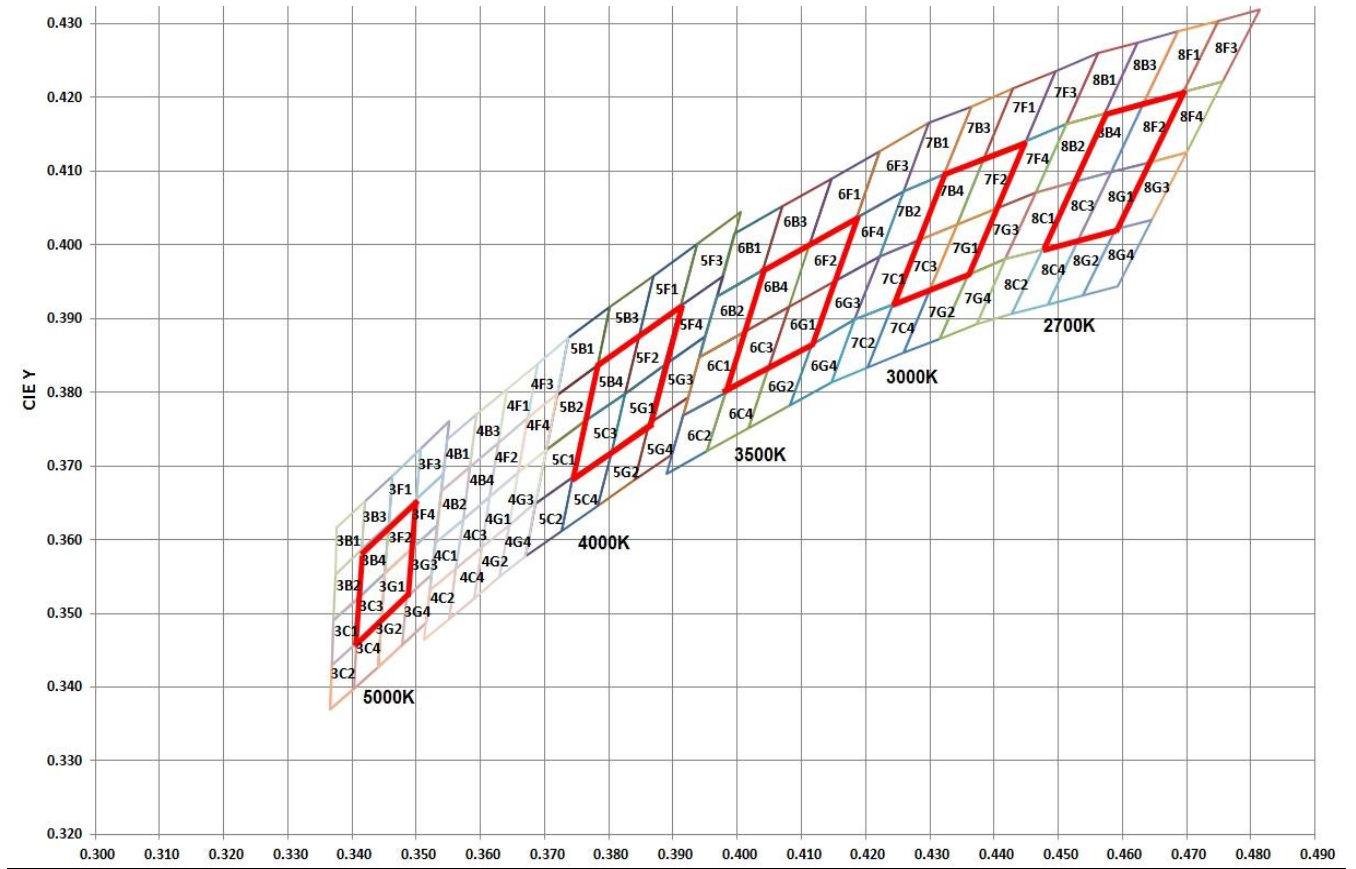
Parameters	Symbol	Min Value	Max Value	Unit
Maximum power dissipation	Pd	-	30	W
Maximum operation voltage	Vop	-	130	V
Operation temperature	Top	-40	+125	°C
Storage temperature	Tst	-40	+125	°C

3. Electro-optical characteristics (Ta=25°C.)

Parameters	Symbol	Min.	Typ.	Max.	Unit	Condition
Luminous Flux	Φ_v	1,850	2,100	2,450	lm	Vop=120V 3000K CRI 80
		1,930	2,200	2,550	lm	Vop=120V 4000K CRI 80
Efficiency	lm/W	68.5	77.8	90.7	lm/W	Vop=120V 3000K CRI 80
		71.5	81.5	94.4	lm/W	Vop=120V 4000K CRI 80
Correlated Color Temperature	CCT	3000 (MacAdam 3Step)			K	Vop=120V
		4000 (MacAdam 3Step)			K	Vop=120V
Color Rendering Index	CRI	78	80	-	-	Vop=120V
Viewing Angle FWHM	2 θ 1/2	120	130	140	deg	Vop=120V
Operation Voltage	Vop	110	120	130	V	
Power Dissipation	Pd	24	27	30	W	Vop=120V
Operation Frequency	Fop	50 / 60			Hz	Vop=120V
Power Factor	PF	Over 0.99			V	Vop=120V
Current THD	ATHD	Less than 20%				Vop=120V

- (1) Parameters are measured by CAS-140 of Instrument System CO.,LTD.
(2) Measurement accuracy : **CRI**(± 3), **Φ_v** ($\pm 10\%$), **Vf**($\pm 0.05V$), **Chromaticity coordinate**(± 0.01).
(3) CRI : depends on Customer Requirements

4. Chromaticity diagram



Chromaticity coordinate groups are measured with an accuracy of ± 0.01

5. Chromaticity coordinates

5-2. 3000K

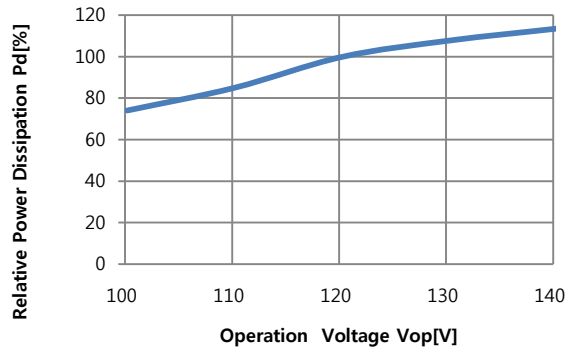
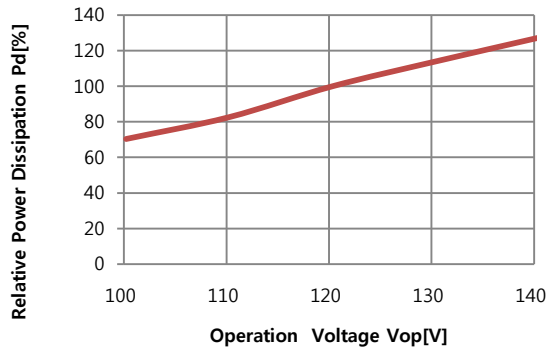
Region	x	y	Region	x	y	Region	x	y	Region	x	y
7B1	0.4259	0.4073	7B2	0.4221	0.3984	7B3	0.4322	0.4096	7B4	0.42810	0.40060
	0.4299	0.4165		0.4259	0.4073		0.4364	0.4188		0.43220	0.40960
	0.4364	0.4188		0.4322	0.4096		0.4430	0.4212		0.43850	0.41190
	0.4322	0.4096		0.4281	0.4006		0.4385	0.4119		0.43420	0.40280
	0.4259	0.4073		0.4221	0.3984		0.4322	0.4096		0.42810	0.40060
7C1	0.4183	0.3898	7C2	0.4147	0.3814	7C3	0.4242	0.3919	7C4	0.42030	0.38330
	0.4221	0.3984		0.4183	0.3898		0.4281	0.4006		0.42420	0.39190
	0.4281	0.4006		0.4242	0.3919		0.4342	0.4028		0.43000	0.39390
	0.4242	0.3919		0.4203	0.3833		0.4300	0.3939		0.42590	0.38530
	0.4183	0.3898		0.4147	0.3814		0.4242	0.3919		0.42030	0.38330
7F1	0.4385	0.4119	7F2	0.4342	0.4028	7F3	0.4449	0.4141	7F4	0.44030	0.40490
	0.4430	0.4212		0.4385	0.4119		0.4496	0.4236		0.44490	0.41410
	0.4496	0.4236		0.4449	0.4141		0.4562	0.4260		0.45130	0.41640
	0.4449	0.4141		0.4403	0.4049		0.4513	0.4164		0.44650	0.40710
	0.4385	0.4119		0.4342	0.4028		0.4449	0.4141		0.44030	0.40490
7G1	0.4300	0.3939	7G2	0.4259	0.3853	7G3	0.4359	0.3960	7G4	0.43160	0.38730
	0.4342	0.4028		0.4300	0.3939		0.4403	0.4049		0.43590	0.39600
	0.4403	0.4049		0.4359	0.3960		0.4465	0.4071		0.44180	0.39810
	0.4359	0.3960		0.4316	0.3873		0.4418	0.3981		0.43730	0.38930
	0.4300	0.3939		0.4259	0.3853		0.4359	0.3960		0.43160	0.38730

5-4. 4000K

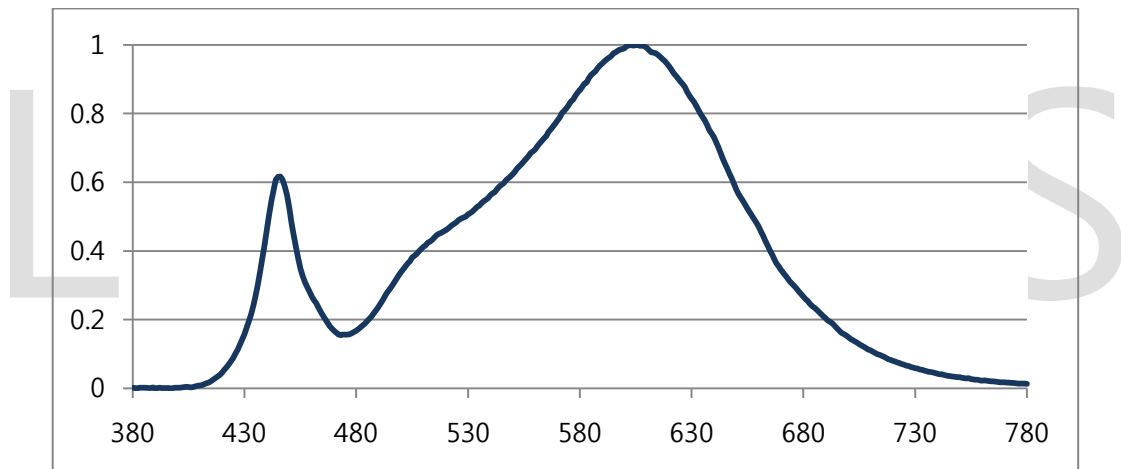
Region	x	y	Region	x	y	Region	x	y	Region	x	y
5B1	0.3719	0.3797	5B2	0.3702	0.3722	5B3	0.3782	0.3837	5B4	0.37630	0.37600
	0.3736	0.3874		0.3719	0.3797		0.3802	0.3916		0.37820	0.38370
	0.3802	0.3916		0.3782	0.3837		0.3869	0.3958		0.38470	0.38770
	0.3782	0.3837		0.3763	0.3760		0.3847	0.3877		0.38250	0.37980
	0.3719	0.3797		0.3702	0.3722		0.3782	0.3837		0.37630	0.37600
5C1	0.3686	0.3649	5C2	0.3670	0.3578	5C3	0.3744	0.3685	5C4	0.37260	0.36120
	0.3702	0.3722		0.3686	0.3649		0.3763	0.3760		0.37440	0.36850
	0.3763	0.3760		0.3744	0.3685		0.3825	0.3798		0.38040	0.37210
	0.3744	0.3685		0.3726	0.3612		0.3804	0.3721		0.37830	0.36460
	0.3686	0.3649		0.3670	0.3578		0.3744	0.3685		0.37260	0.36120
5F1	0.3847	0.3877	5F2	0.3825	0.3798	5F3	0.3912	0.3917	5F4	0.38870	0.38360
	0.3869	0.3958		0.3847	0.3877		0.3937	0.4001		0.39120	0.39170
	0.3937	0.4001		0.3912	0.3917		0.4006	0.4044		0.39780	0.39580
	0.3912	0.3917		0.3887	0.3836		0.3978	0.3958		0.39500	0.38750
	0.3847	0.3877		0.3825	0.3798		0.3912	0.3917		0.38870	0.38360
5G1	0.3804	0.3721	5G2	0.3783	0.3646	5G3	0.3863	0.3758	5G4	0.38400	0.36810
	0.3825	0.3798		0.3804	0.3721		0.3887	0.3836		0.38630	0.37580
	0.3887	0.3836		0.3863	0.3758		0.3950	0.3875		0.39240	0.37940
	0.3863	0.3758		0.3840	0.3681		0.3924	0.3794		0.38980	0.37160
	0.3804	0.3721		0.3783	0.3646		0.3863	0.3758		0.38400	0.36810

6. Characteristic Graphs

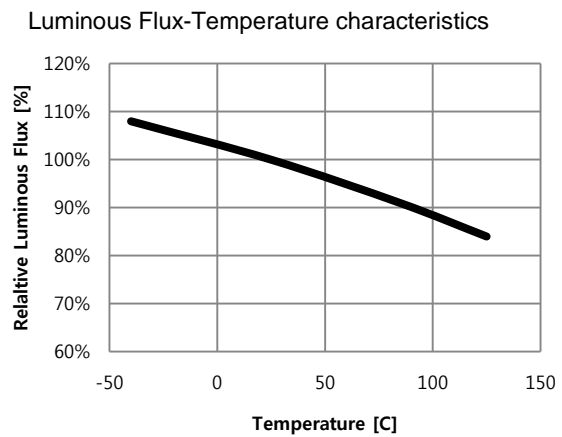
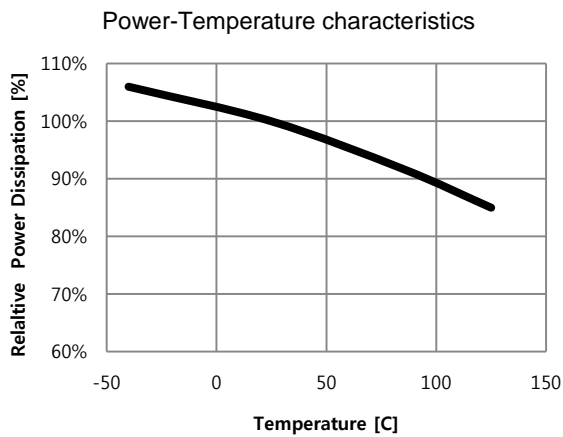
6-1 Voltage Characteristics(Ta=25°C)



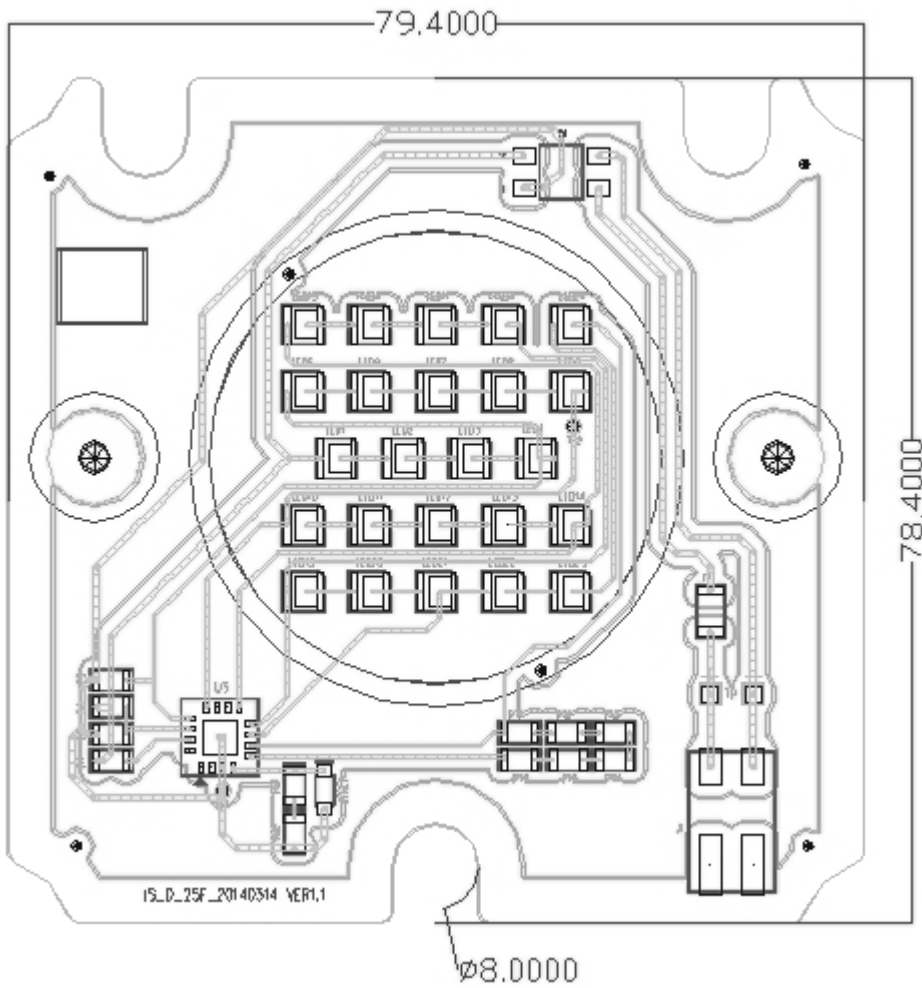
6-2 Spectrum Characteristics(Ta=25°C)



6-3 Temperature Characteristics



7. Outline Dimensions

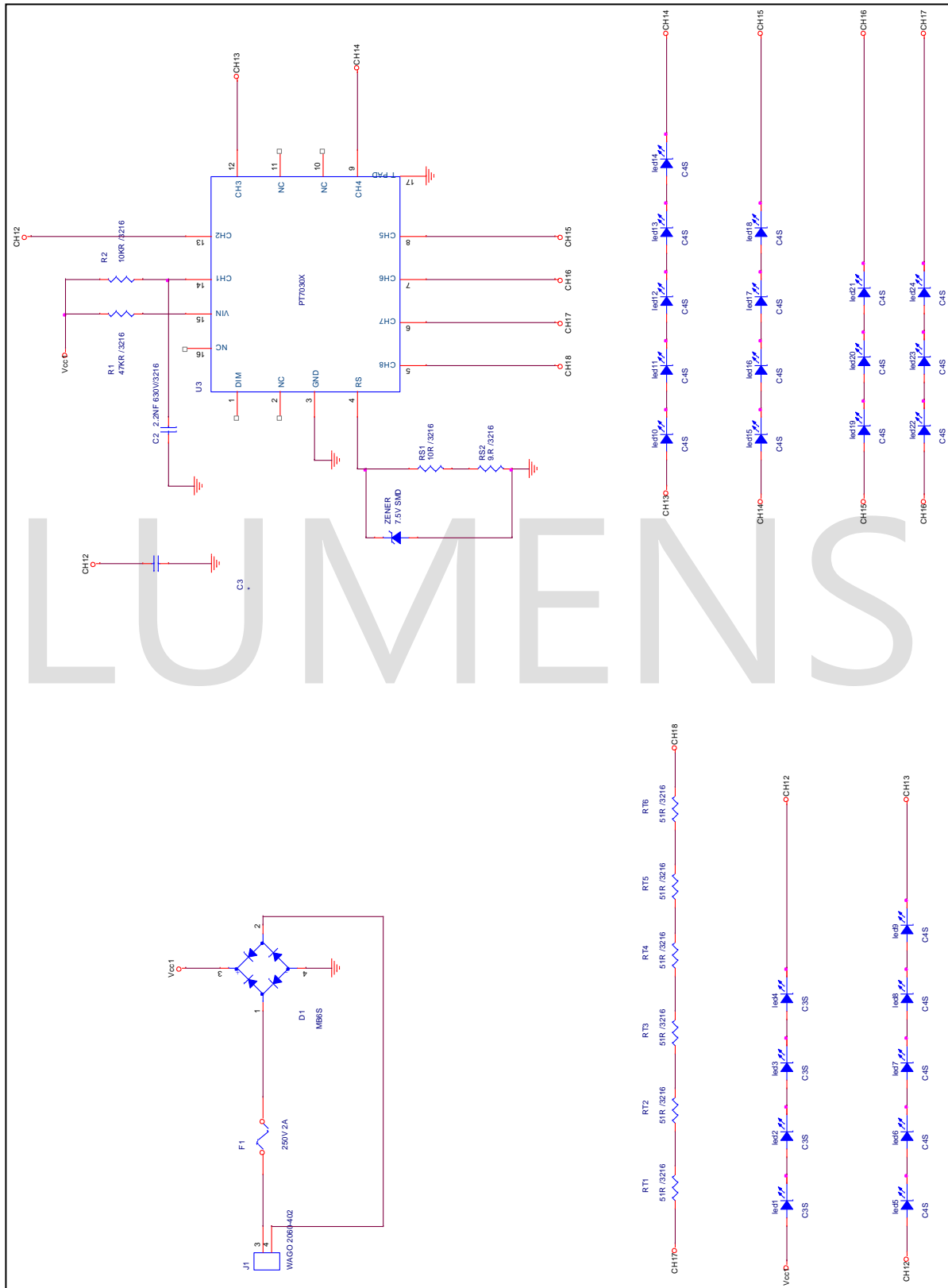


Unit : mm

1) Outline diameter : 79.5 X 78.5

2) Tolerance - All measurements are ± 0.3 mm unless otherwise indicated.

8. Schematic (Module Circuit)



9. Part List

No.	Part	Location No.	Specification	Quantity
1	PCB	N/A	MCPCB 1.6T, 1 Copper Layer(1oz)	1
2	LED	LED 1~24	3535 Convex	24
3	IC	U1	8CH - 6x6mm	1
4	Connector	J1	1041880210	1
5	Zener Diode	ZENER	BZT52C7V5	1
6	Bridge Diode	BD1	MB6S	1
7	Capacitor	C1	3216_2.2NF 630V	1
8	Fuse	F1	2A AC 125V	1
9	Resister	JP1~2	TBD	TBD
10	Resister	R1	TBD	TBD
11	Resister	R2	TBD	TBD
12	Resister	RS1	TBD	TBD
13	Resister	RS2	TBD	TBD
14	Resister	RT1~RT6	TBD	TBD

10. Reliability test items and conditions

Item	Reference	Test Conditions	Duration / Cycle	Number of Damaged
Thermal Shock	EIAJ ED-4701	Ta =-40°C (30min) ~ 100°C (30min)	150 Cycle	0/4
Operating Endurance Test	Internal Reference	Ta =25°C, Vop = 120 V	1000 Hours	0/4
High Temperature High Humidity Life Test	Internal Reference	Ta =60°C, RH=90%, Vop = 120 V	500 Hours	0/4
High Temperature Life Test	Internal Reference	Ta = 60°C, Vop = 120 V	500 Hours	0/4
ESD		Air : 8kV Contact:4kV In the complete luminaire	20 Time	0/2

◆ CRITERIA FOR JUDGING THE DAMAGE

Item	Symbol	Criteria for Judgment		Condition
		MIN	MAX	
Power Dissipation	Pd	-	USL (1) × 1.1	Vop = 120 V
Luminous Flux	Φv	LSL (2) × 0.7	-	Vop = 120 V

(1) USL : Upper Standard Level

(2) LSL : Lower Standard Level

11. Cautions

- ◆ The LED Module itself and all its components may not be mechanically stressed.
- ◆ Make sure proper discharge prior to starting work.
- ◆ DO NOT touch any of the circuit board, components or terminals with body or metal while circuit is active.
- ◆ Installation of LED Module needs to be made with regard to all applicable electrical and safety standards. Only qualified personnel should be allowed to perform installation.
- ◆ DO NOT add or change wires while circuit is active.
- ◆ DO NOT make any modification on module.
- ◆ DO NOT use adhesives to attach the LED that outgas organic vapor.
- ◆ DO NOT use together with the materials containing Sulfur.
- ◆ The LED Module needs to be mounted on a heat sink providing adequate thermal dissipation.
- ◆ DO NOT exceed the values given in this specification
- ◆ Be cautious when soldering to board so as not to create a short between different trace patterns.
- ◆ Keep cautions not to apply higher voltage above the maximum rating. Otherwise damage may occur.
- ◆ Pay attention not to exceed the maximum operation temperature of 90 °C at the Tc Point when the modules are used in an enclosed environment.
- ◆ Maximum operating temperature for warranty coverage is 70 °C.
- ◆ DO NOT assemble in conditions of high moisture and/or oxidizing gas such as Cl, H₂S, NH₃, SO₂, NO_x, etc.
- ◆ The module should also not be installed in end equipment without ESD (Electrical Static Discharge) protection.
- ◆ Damage by corrosion will not be allowed as defect claim. Lumens LED Module is recommended for Indoor use only.
- ◆ Great care should be taken not to see directly the operated lighting LED. If not the intense light should cause the damage to eye. Use proper goggles to protect your eyes during operation.
- ◆ Long time exposure to sunlight or UV can cause the lens to discolor.
- ◆ Moisture-Proof package
 1. When moisture is absorbed into the LED light engine it may vaporize and expand products during manufacturing. There is a possibility that this may cause exfoliation of the contacts and damage to the optical characteristics of the LEDs. For this reason, the moisture-proof pack is used to keep moisture to a minimum in the package.
 2. A pack of a moisture-absorbent material (silica gel) is inserted into the shielding bag. The silica gel changes its color from blue to pink as it absorbs moisture.
- ◆ Storage Conditions
 1. Before opening the package: The LED light engines should be kept at 30 °C or less and 90% RH or less. The LED light engines should be used within a year. When storing the LED light engines, moisture-proof packaging with moisture-absorbent material (silica gel) is recommended.
 2. After opening the package: The LED light engines should be kept at 30 °C or less and 70% RH or less. The LEDs should be soldered within 168 hours (7 days) after opening the package. If unused LED light engines remain, they should be stored in moisture-proof packages, such as sealed containers with packages of moisture-absorbent material (silica gel). It is also recommended to return the LED light engines to the original moisture-proof bag and to reseal the moisture-proof bag again.
 3. Please avoid rapid transitions in ambient temperature, especially in high humidity environments where condensation can occur.

NOTE :

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